

SPIROR HP DR SERIES HORIZONTAL SEMI-AUTOMATIC STRETCH WRAPPER

The Spiror HP DR series machines are the top of the line in spiral stretch wrapping.

Built according to the highest manufacturing standards, the SPIROR HP line of horizontal stretch wrapping machines includes now a double roll version (DR) for models 300, 400, 600 and 900. The possible applications for these machines are infinite and the high number of optional features available follows this philosophy.



Performance features:



COLOR TOUCH SCREEN

The control panel has been newly designed, adopting it to a touch screen. Thanks to the large color screen this new panel allows you to create programs simply and immediately. It is supplied with more memory to record up to eight different programs.



DR CUTTING & CLAMPING UNIT

The clamp and cut unit in the 300 Spiror machine is based on a hook and blade device. Rest of the Spiror family machines it relies on a scissor like clamping unit and a rotating blade device.



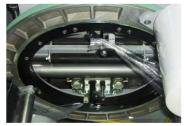
R-CONNECT READY

Developed to provide usage and performance data via the cloud. Utilization drastically reduces downtime by giving you informational transparency, allowing you to connect with your machines remotely to investigate alarms, adjust parameters, & respond promptly.



DR FILM CARRIAGE UNIT

The double roll (DR) film carriage is equipped with quick lock and release device that facilitates the operator's job and minimizes inefficiencies in the wrapping process.



SPIROR DR ROTATION RING

Ring is built in single casting aluminum to guarantee great strength and reliability of the circular motion. Heavy duty built in single bear ring provides a reliable support and constant performances through time.

Spiror HP DR Series

	PERFORMANCE
Minimum Load Dimensions	2" (W) x 2" (H), Spiror 400 DR
	3" (W) x 3" (H), Spiror 600 DR
	3.5" (W) x 3.5" (H), Spiror 900 DR
Maximum Load Dimension	Unlimited (L) x 13" (W) x 7" (H), Spiror 400 DR
	Unlimited (L) x 22" (W) x 11" (H), Spiror 600 DR Unlimited (L) x 31" (W) x 17" (H), Spiror 900 DR
T	Between 41°F and 104°F
Temperature Operating Range	WRAPPING
R-Connect Ready	Remote Machine Monitoring and Film Consumption Tracking Eliminate Downtime by Troubleshooting your Machines.
	Live 1 on 1 Diagnostic, 24 hours a day, 7 days a Week
Automatic Film Cut-Off	Clamping and cutting system fully automates wrapping
Auto-Pneumatic Top Pressure Units	Ensure stabilisation of the product during wrapping
Infeed/Outfeed Powered Conveyors	Roller Conveyors coated by Rubber and Galvanize
Infeed/Outfeed Manual Side Guides	Galvanized bars ensure the Product's correct Entry for
inteed/Outreed Manual Side Guides	Optimal Wrapping
Constant Film Tensioning	Improves package integrity and reduces film breaks
	PERATOR INTERFACE
Control Panel	7" Touch Screen Control Panel
	12 Operator Programmable Menus
Wrapping Menus Cycle Start	Fully automatic with infeed and outfeed photocells
Cycle Start Wrap Counters	Control on position and time interval of Continuous or
wrap counters	Banding Wraps: Head, Tail or Reinforcement Wraps
Adjustable Ring Rotation Speed	Max 220 rpm, Spiror 400 DR
	Max 180 rpm, Spiror 600 DR
	Max 130 rpm, Spiror 900 DR
Adjustable Feed Speed	66 – 262 ft/min, Spiror 400 DR
	52 – 197 ft/min, Spiror 600 DR
0	33 – 164 ft/min, Spiror 900 DR Red Button Emergency Stop on Control Panel
Power	FILM CARRIAGE
ed a transfer	Double Frictioned Roller Device with Quick Release
Film Delivery System	
Film Carriage	12" (W)
Film Thickness	39 to 138 gauges
	WARRANTS!
	WARRANTY
Machine Warranty	1 year
,	SPIROR DR DESIGN
Ring Diameter	16", Spiror 400 DR
	24", Spiror 600 DR
	35", Spiror 900 DR
Conveyor Type	Motorized Rollers coated by Rubber and Galvanize
	ELECTRICAL DATA
Electrical Requirements	230 V, 3-phase
Air Requirements	87 PSI
Air Kequirements	
	SAFETY
NEMA 13	Protection from dirt, spraying water, noncorrosive coolants
Photocell Detection	Infeed and Outfeed photocell to detect product's presence
And Delever Control Control	Vocas the film excises lacked while film is culled away

Keeps the film carriage locked while film is pulled away

Machine stop safety when guards are opened

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Anti-Release Carriage System

Automatic Machine Stop